

Fibre-reinforced Geosynthetic Clay Liner (GBR-C)

Bentofix® NSP 4300



NAUE GmbH & Co. KG
Gewerbestr. 2
32339 Espelkamp-Fiestel
Germany

Phone: +49 5743 41-0 Fax: +49 5743 41-240
E-Mail: info@naue.com Internet: www.naue.com

Bentofix® NSP 4300 is a shear strength transmitting geosynthetic clay barrier (GBR-C), continuously needle-punched through all components. A GBR-C is also known as geosynthetic clay liner (GCL) or bentonite mat. Additional bentonite powder is impregnated into a 500 mm overlapping area on both longitudinal sides of the cover layer. The 300 mm length longitudinal overlapping areas are marked on the carrier layer.

Property	Test method*	Unit	Values
Geotextile layers:			
Cover layer (polypropylene nonwoven):			
Mass per unit area	EN ISO 9864	g/m ²	220
Carrier layer (polypropylene woven):			
Mass per unit area	EN ISO 9864	g/m ²	110
Bentonite layer (sodium bentonite powder):			
Mass per unit area	EN 14196 (ρ_{CLAY})	g/m ²	4,000
Swell index	ASTM D5890	ml/2g	24
Fluid Loss	ASTM D5891	ml	≤ 18
Water content	DIN 18121 / ISO 11465 (5hrs, 105 °C)	%	approx. 10
Geosynthetic Clay Liner:			
Mass per unit area	EN 14196 (ρ_{GBR-C})	g/m ²	4,330
Thickness	EN ISO 9863-1	mm	6.0
Max. tensile strength, md/cmd**	EN ISO 10319 / ASTM D6768	kN/m	12.0 / 12.0
Elongation at break, md/cmd**	EN ISO 10319 / ASTM D6768	%	10.0 / 6.0
Peel strength	ASTM D6496	N/10 cm***	≥ 60
		N/m	≥ 360
Static puncture strength	EN ISO 12236 / ASTM D6241	N	2,000
Permeability / Hydraulic Conductivity (k_{10})	EN 16416 / ASTM D5887	m/s	2×10^{-11}
Index Flux (q_{10})	EN 16416 / ASTM D5887	(m ³ /m ²)/s	4.5×10^{-9}
Roll dimensions:			
width x length, / diameter	-	m x m / m	5.0 x 50 / Ø 0.65

* = based on; **md = machine direction, cmd = cross machine direction; ***max. peak; ****subject to production line

The listed technical values are guiding values, achieved in our laboratories and/or independent testing institutes. Our products are subject to changes without prior notice.